



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2484**Job Sheet 196560****Part No:** D2484**Job Qty:** 30 pcs**Part Name:** Locknut**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 6/14/19**Job Tracking No:****Due Date:** 6/21/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV A IPP A 00.03.02 New Issue EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier	Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier Lead Time	
100	Purchasing DAS	30 pcs	6/21/19	6/21/19	0.00 0.00	Purchasing - 1	
	JUN 18 2019					Purchasing - 2	
	13					Purchasing - 3	
	9-89						
	POH13043773				30		DP JUN 21 2019
110	Packaging 2-1 - Receive - B4B	30 pcs	6/21/19	6/21/19	0.00 0.00	Packaging 2 - 1 - B4B	
						Packaging 2 - 2 - B4B	
						Packaging 2 - 3 - B4B	
						Packaging 2 - 5 - B4B	
						Packaging 2 - 4 - B4B	
						Packaging 2 - 6 - B4B	
						Packaging 2 - 7 - B4B	
						Packaging 2 - 8 - B4B	
						Packaging 2 - 9 - B4B	
						Packaging 2 - 10 - B4B	
						Packaging 2 - 11 - B4B	
						Packaging 2 - 12 - B4B	
						Packaging 2 - 13 - B4B	
						Packaging 2 - 14 - B4B	
						Packaging 2 - 15 - B4B	
						Packaging 2 - 16 - B4B	
						Packaging 2 - 17 - B4B	
						Packaging 2 - 18 - B4B	
						Packaging 2 - 19 - B4B	
						Packaging 2 - 20 - B4B	
						Packaging 2 - 21 - B4B	
						Packaging 2 - 22 - B4B	
						Packaging 2 - 23 - B4B	
						Packaging 2 - 24 - B4B	
						Packaging 2 - 25 - B4B	
						Packaging 2 - 26 - B4B	
						Packaging 2 - 27 - B4B	
						Packaging 2 - 28 - B4B	

**Container No:** S192605**Part:** D2484**Job No:** 196560**Serial No/Batch:** S192605**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/21/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 5	30 pcs	6/21/19	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
130	Packaging 3-1 - Stock - B4B	30 pcs	6/21/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
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					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B

DAS
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				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	30 pcs	6/21/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
					JUN 28 2019
					DAS 70
					9-89
Part Op 100 - (Purchasing) Issue P/O: _____ Order per Dwg D2484 McMaster p/n: 91343A100 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2484P	Lock Nut	30 pcs (1 ea)	100-Purchasing	8192594	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	D2484P	30	0	0	
Part Specifications					
Specifications could not be found.					

Plex 6/14/19 1:55 PM dart.lavoie.chantal



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED B W	APPROVED 	DRAWING NO. D2484	REV. A SHEET 1 OF 1
DATE 95:10:06		TITLE LOCK NUT	SCALE

SPECIFICATION CONTROL DRAWING



1/4-20 LOW PROFILE
NYLON LOCK NUT



OR

1/4-20 SERATED FLANGE
LOCK NUT





Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER POHB043773



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043773

PO Date: 6/18/19

Due Date: 6/24/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
JUN 19 2019

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		91585A179	91585A737 5/PK	Handle	Firmed	-	6/24/19	5 Ea	0 Ea	5 Ea	\$1.96/Ea	\$9.80
2		2044T67	50/pk	Cap Ø1.09 receive ea	Firmed	-	6/24/19	50 Ea	0 Ea	50 Ea	\$0.2354/Ea	\$11.77
3		92815A115	1/pk	Thumb Nut	Firmed	-	6/24/19	5 Ea	0 Ea	5 Ea	\$2.78/Ea	\$13.90
4		94846A515	100/pk	Thin Hex Nut	Firmed	-	6/24/19	100 Ea	0 Ea	100 Ea	\$0.0753/Ea	\$7.53
5		94895A029	100/pk	Nut, 1/4-20	Firmed	-	6/24/19	100 Ea	0 Ea	100 Ea	\$0.0398/Ea	\$3.98
6		91263A564	10 /pk	Screw, 1/4-20 X 1-1/2	Firmed	-	6/24/19	10 Ea	0 Ea	10 Ea	\$0.524/Ea	\$5.24
7		99934A330	5/pk	Set Screw, 6-32 X 1/8	Firmed	-	6/24/19	5 Ea	0 Ea	5 Ea	\$2.368/Ea	\$11.84
8		C45-15-13	6381K171 1/pk	Bushing for SWA6A	Firmed	-	6/24/19	10 Ea	0 Ea	10 Ea	\$2.68/Ea	\$26.80
9	196560	D2484P	91343A100 10/pk	Lock Nut : Various STC's	Firmed	-	6/24/19	30 pcs	0 pcs	30 pcs	\$0.363/pcs	\$10.89
10		EL-PLUG-F	7216k6 1/pk color yellow	3-Prong Female Spade Plug	Firmed	-	6/24/19	16 Ea	0 Ea	16 Ea	\$13.60/Ea	\$217.60
11		EL-PLUG-M	7216k5 1/pk color yellow	3-Prong Male Spade Plug	Firmed	-	6/24/19	25 Ea	0 Ea	25 Ea	\$7.80/Ea	\$195.00



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PURCHASE ORDER

POHB043773



Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
12		MBRONZR1.000	8932K45 6.5" long	Bronze Round Bar 1.000" : MATERIAL: OIL IMPREGNATED SINTERED BRONZE ROUND BAR AS PER SAE 841 TYPE 1, CLASS A OR AMS 4805 OR ASTM B438 GRADE 1, TYPE 2 OR MIL-B-5687D TYPE 1, GRADE 1 receive ft	Firmed	-	6/24/19	1.083 ft	0 ft	1 ft	\$60.185185/ft	\$65.18
X1.08ft JUN 21 2019 DP												
Line Item Note: 2 PCS OF 6.5"												
13		MBRONZR2.250	8932K54 .54" per length	Bronze Round Bar 2.250" : MATERIAL: OIL IMPREGNATED SINTERED BRONZE ROUND BAR AS PER SAE 841 TYPE 1, CLASS A OR AMS 4805 OR ASTM B438 GRADE 1, TYPE 2 OR MIL-B-5687D TYPE 1, GRADE 1 receive ft	Firmed	-	6/24/19	1.08 ft	0 ft	1 ft	\$195.29629/ft	\$210.92
1.08ft JUN 21 2019 DP												
Line Item Note: 2 PCS OF .54"												
14		90692A090	250/PK	Spring Pin, Ø1/16 X 5/8	Firmed	-	6/24/19	250 Ea	0 Ea	250 Ea	\$0.02712/Ea	\$6.78
15		3408A551	1/pk	Ball-Nose Spring Plunger Without Thread locker	Firmed	-	6/24/19	3 Ea	0 Ea	3 Ea	\$7.18/Ea	\$21.54
16		SWA3-700	9529K15 100/per pk	Bearing Balls - 1/4"	Firmed	-	6/24/19	200 Ea	0 Ea	200 Ea	\$0.1332/Ea	\$26.64
17		SWA6A-1900	69525K16 100/pk	1/4" Female Spade Connector	Firmed	-	6/24/19	200 Ea	0 Ea	200 Ea	\$0.0772/Ea	\$15.44

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PURCHASE ORDER

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Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
18		90630A165	5/pk	Grade 8 Steel Nylon Insert Locknut 5/8"-18 X 3/4" Height	Firmed	-	6/24/19	10 Ea	0 Ea	10 Ea	\$0.686/Ea	\$6.86
19		90905A655	1/pk	316 SS Split Ring 15/16" ID. X 1-1/16" OD. X 1/8" Thick	Firmed	-	6/24/19	10 Ea	0 Ea	10 Ea	\$0.67/Ea	\$6.70
20		91772A826	100/pk	18-8 SS Phillips Pan Head Screw #10-32 X 5/16" Long	Firmed	-	6/24/19	100 Ea	0 Ea	100 Ea	\$0.0943/Ea	\$9.43
21		97840A460	10/pk	18-8 SS Tab For Wire Rope Lanyard 1.40" Long X 1/2" Width X 1/16" Thick	Firmed	-	6/24/19	10 Ea	0 Ea	10 Ea	\$0.793/Ea	\$7.93
22		53485K22	5/pk	Hose Fitting	Firmed	-	6/24/19	5 Ea	0 Ea	5 Ea	\$2.75/Ea	\$13.75

Line Item Note: PLEASE SHIP ITEM OVERNIGHT FED EX ON ACCT: 151793240.

5 X JUN 20 2019

Grand Total: \$905.52

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/19/19 9:00 AM dart.lavoie.chantal



McMASTER-CARR®

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: N/A

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JUN 20 2019

DART AEROSPACE LTD.

Purchase Order
POHB043773

Order Placed By
Chantal Lavoie

McMaster-Carr Number
6099248-01

Packing List

Page 1 of 2

06/19/2019

Line	Product	Ordered	Shipped
1	91585A737 18-8 Stainless Steel Dowel Pin, 6 mm Diameter, 60 mm Long, Packs of 5	1 Pack	1
2	2044T67 End Caps for 1.09" ID Round Cut-to-Length Shipping Tube, Packs of 50	1 Pack	1
3	92815A115 Low-Profile Thumb Nut, Black-Oxide Steel, 1/4"-20 Thread Size, Packs of 1	5 Packs	5
4	94846A515 Medium-Strength Steel Thin Hex Nut, Grade 5, Zinc-Plated, 3/8"-24 Thread Size, Packs of 100	1 Pack	1
5	94895A029 High-Strength Steel Hex Nut, Grade 8, Zinc Yellow-Chromate Plated, 1/4"-20 Thread Size, Packs of 100	1 Pack	1
6	91263A564 Zinc-Plated Alloy Steel Hex Drive Flat Head Screw, 1/4"-20 Thread Size, 1-1/2" Long, Packs of 10	1 Pack	1
7	99934A330 Silver-Tip Set Screw, 18-8 Stainless Steel, 6-32 Thread, 1/8" Long, Packs of 5	1 Pack	1
8	6381K171 Multipurpose SAE 660 Leaded Bronze Sleeve Bearing for 3/4" Shaft Diameter and 7/8" Housing ID, 1" Long	10 Each	10
9	91343A100 316 Stainless Steel Serrated Flange Locknut, Super-Corrosion-Resistant, 1/4"-20 Thread Size, Packs of 10	3 Packs	3
10	7216K6 Hinged Straight-Blade Housing, 3-Slot Socket, NEMA 5-15, Yellow	16 Each	16
11	7216K5 Hinged Straight-Blade Housing, Hinged, 3-Blade Plug, Grounded, NEMA 5-15, Yellow	25 Each	25
12	8932K45 Oil-Filled 841 Bearing Bronze Rod, 1" Diameter, 6-1/2" Long	2 Each	2
13	8932K54 Oil-Filled 841 Bearing Bronze Rod, 2-1/4" Diameter, 6-1/2" Long	2 Each	2
14	90692A090 Zinc-Plated 1050-1095 Steel Slotted Spring Pins, 1/16" Diameter, 5/8" Long, Packs of 250	1 Pack	1
15	3408A551 Slotted Spring Plunger with 440C Stainless Steel Ball-Nose, Steel Body, 3/8"-24 Thread, 6-21 lb. Force, without Thread Lock	3 Each	3
16	9529K15 Hardened 440C Stainless Steel Ball, 1/4" Diameter, Packs of 100	2 Packs	2
17	69525K16 Noninsulated Quick-Disconnect Terminals, Single-Crimp Female, 16-14 Gauge, 1/4" Wide x 0.032" Thick Tab, Packs of 100	2 Packs	2
18	90630A165 High-Strength Steel Nylon-Insert Locknut, Grade 8, 5/8"-18 Thread Size, Packs of 5	2 Packs	2
19	90905A655 Split Ring, 1-1/16" OD, 15/16" ID, Packs of 1	10 Packs	10

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Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: N/A

Purchase Order
POHB043773
Order Placed By
Chantal Lavoie

McMaster-Carr Number
6099248-01

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06/19/2019

Line	Product	Ordered	Shipped
20	91772A826 Passivated 18-8 Stainless Steel Pan Head Phillips Screw, 10-32 Thread, 5/16" Long, Packs of 100	1 Pack	1
21	97840A460 18-8 Stainless Steel Tabs for Lanyard Kit - Not for Lifting, Packs of 10	1 Pack	1

RECEIVED

JUN 20 2019

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RECEIVED

JUN 20 2019

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